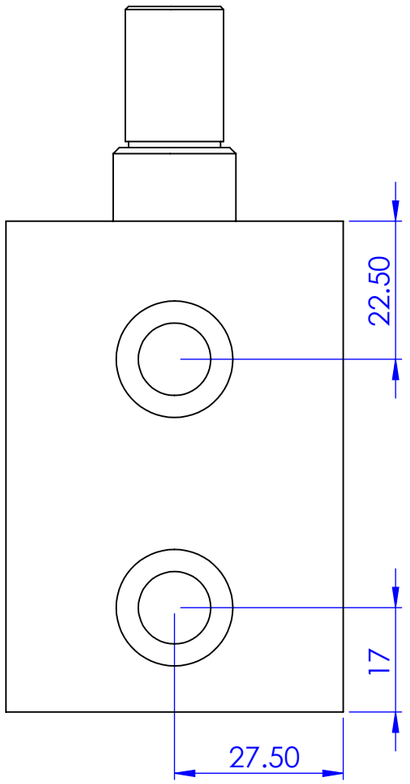
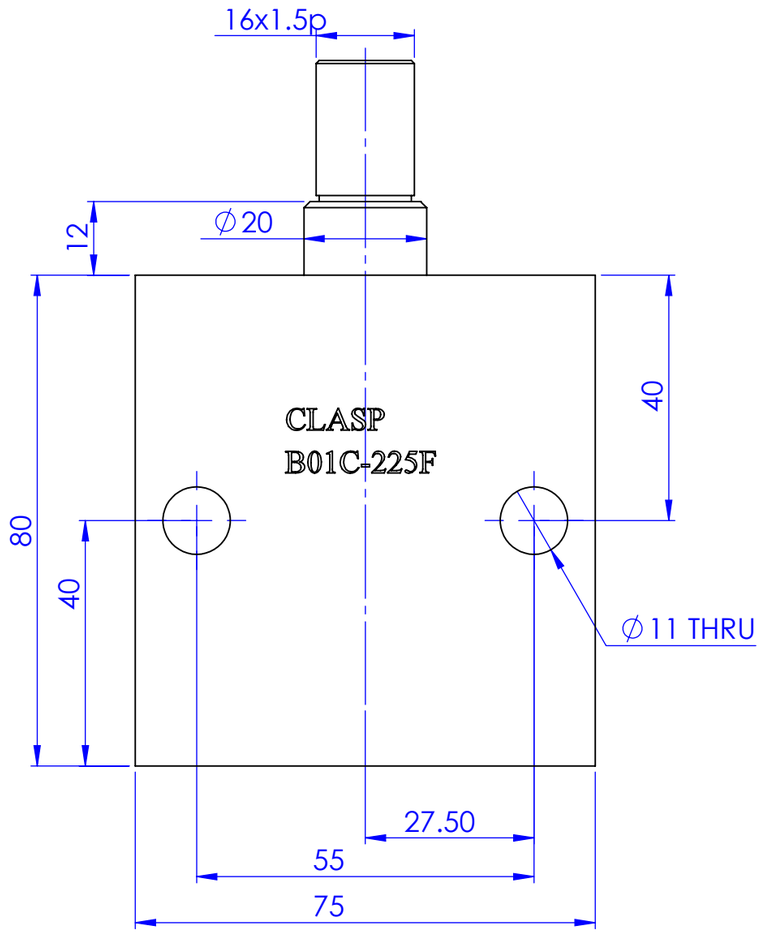
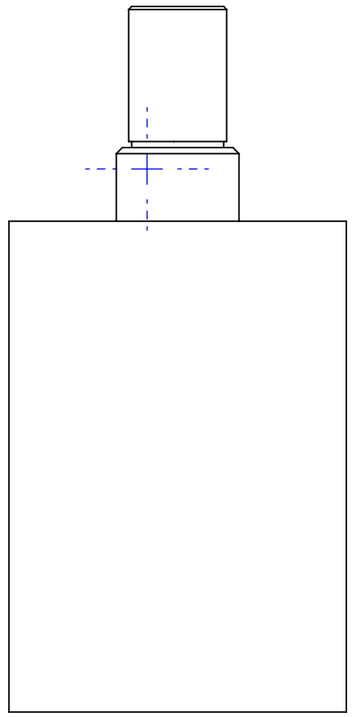
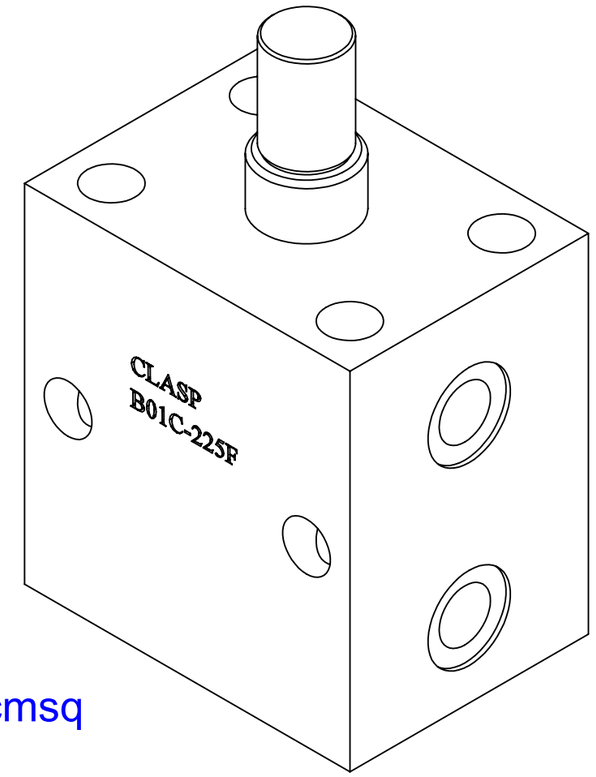
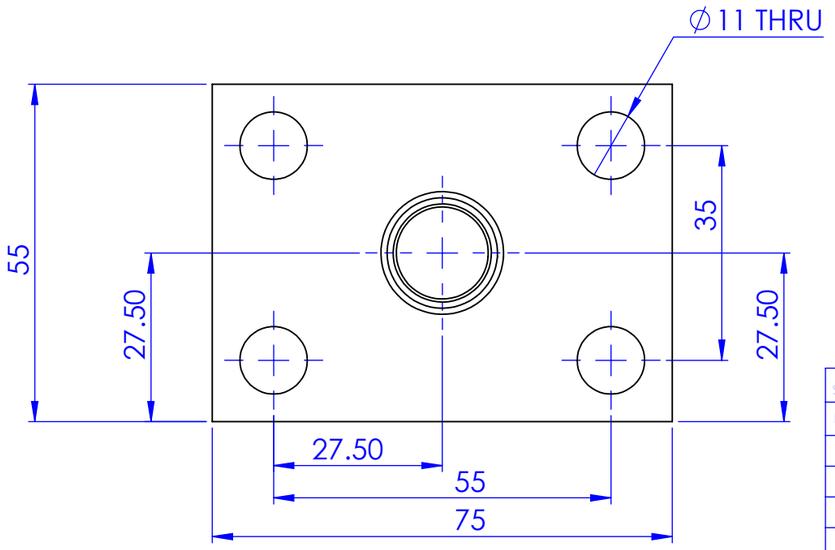
DEBURR











B01C-225-M
Bore dia - 32mm
Piston dia - 20mm
Full stroke -25mm
Lock cyl.area - 8.03cmsq

Surface Finish													ZONE
Ra Value µm	0.025	0.05	0.1	0.2	0.4	0.8	1.6	3.2	6.3	12.5	25	50 / 100	
Ra Symbol	N1	N3	N2	N4	N5	N6	N7	N8	N9	N10	N11	N12	

		DESCRIPTION
Drawn	Prabhakar	DESCRIPTION
Checked	Prabhakar	**B01C-225-M**
Approved	19/09/21	**Block cylinder**
Date	19/09/21	
Clamping elements type		**CLASP**
		BANGALORE-72

SCALE 1:1	PROJECTION
MATERILAS	
GROUP No:- Block	WEIGHT Wt.Kgs
Qty. 01	Casting/forging/ welding drg.no
Drawing NO	
SHEET: 1 of 1	Sheet No: 1/1

Genaral Tolerance where not specified									
Liner – length or Diameter					Angular–length of shoter side of the angle				
0.5–6	6–30	30–120	120–315	315–1000	1000–2000	Upto 6	6–30	30–120	120–400
±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±1°	±30°	±10°	±20°